

Date: Friday, 09/01/2009 8:50:51 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D206-628-012
Job Number : 44522	
Estimate Number : 10804	
P.O. Number :	Part Number : REWORK15
This Issue : 09/01/2009 S.O. No. :	Drawing Number : NCR09-004
Prsht Rev. : NC	Project Number :
First Issue : 09/01/2009 Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 16/01/2009 Qty: 5 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

D206-628-013 B

OPEN BOX, REMOVE FROM PACKING KIT

24 X AN960JD416L WASHERS B M107008

(ADJUST ACCPAC) W 09.01.10

REPLACE WITH 24 X AN960C416L B M109220

SS 09/01/09 X(35)

2.0	AN960C416L	WASHER
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Comment: Qty.: 24.0000 Each(s)/Unit Total : 120.0000 Each(s)

WASHER

M109220

SS 09/01/09 X(5)

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 09/01/09 X(5)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REPACKAGE USING ORIGINAL B/N

SS 09/01/09 X(5)

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D206-628-012

Job Number: 44522

Part Number: REWORK15

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/16 *JS*

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE 2 SEPARATE KITS FOR OFFSHORE STOCK

24 EACH X AN960C416L B

M109220

JS 09/01/09

SHIP TO OFFSHORE

h 09-01-16

B18942 836078

Job Completion



Date: Friday, 09/01/2009 10:21:58 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number : 36963		Customer : Dart Helicopters Services	
Estimate Number : 11785		DWG Name : 206 A/B FLOAT STEP ASSEMBLY	
Purchase Order # :		Part Number : D206628013	
Complete Date : 08/04/2008 10:25:01		DWG Number : N/A Rev. : N/A	

13.0 AN4C14A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	AN4C14A	16.000		\$10.34	Lot # 107087 Qty. 16
Subtotal:		QTD:	0	CTD:	16	\$10.34

14.0 AN4C15A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	AN4C15A	16.000		\$17.35	Lot # 103915 Qty. 9 Lot # 107082 Qty. 7
Subtotal:		QTD:	0	CTD:	16	\$17.35

15.0 AN960C10-WASHER INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	AN960C10	8.000		\$0.31	Lot # 106302 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$0.31

16.0 AN960JD416L-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	AN960JD416L	96.000		\$6.20	Lot # 107008 Qty. 96
Subtotal:		QTD:	0	CTD:	96	\$6.20

17.0 NAS1515H4L-WASHER INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	NAS1515H4L	96.000		\$12.29	Lot # 107008 Qty. 96
Subtotal:		QTD:	0	CTD:	96	\$12.29

18.0 MS210434-Nut INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	MS210434	48.000		\$22.81	Lot # 107101 Qty. 48
Subtotal:		QTD:	0	CTD:	48	\$22.81

19.0 NAS1515H3-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	NAS1515H3	8.000		\$1.48	Lot # 107101 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$1.48

		TIME	COST
Machine Time:		0.00	\$0.00
Labor:		0.00	\$0.00
Sub-contract (external Op.):			\$0.00
INVENTORY ITEM:			\$787.95
SUB-COMPONENT (SUB-JOB):			\$1656.97
Total:			\$2444.92

COST PER UNIT:		\$611.23
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Date: Friday, 09/01/2009 10:21:58 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 36963	Customer	: Dart Helicopters Services
Estimate Number	: 11785	DWG Name	: 206 A/B FLOAT STEP ASSEMBLY
Purchase Order #	:	Part Number	: D206628013
Complete Date	: 08/04/2008 10:25:01	DWG Number	: N/A
		Rev.	: N/A

DUE DATE	ORDERED	DELIVERED
10/03/2008	4	4

2.0 D2721041-206B Step Assembly	SUB-Component/Sub-job
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DATE	EMPLOYEE	TYPE	Qty			
07/04/2008	FAUT01: Fauteux, Melanie		4.000		\$1656.97	36963A
Subtotal:		CTD:	4		\$1656.97	

4.0 D27313-Mounting Lug	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	D27313	8.000		\$94.30	Lot # 37335 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$94.30

5.0 D27317-Mounting Lug	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	D27317	8.000		\$95.43	Lot # 34125 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$95.43

6.0 D2845-Arm	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	D2845	8.000		\$178.25	Lot # 37339 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$178.25

7.0 D2732-Rubber Extrusion	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty		COST	
08/04/2008	FAUT01: Fauteux, Melanie	D2732	8.000		\$31.84	Lot # 34717 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$31.84

9.0 D3394041-Lug Assembly	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	D3394041	8.000		\$151.97	Lot # 34833 Qty. 2 Lot # 37345 Qty. 6
Subtotal:		QTD:	0	CTD:	8	\$151.97

10.0 D3394043-Lug Assembly	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	D3394043	8.000		\$151.61	Lot # 34834 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$151.61

11.0 AN3C4A-BOLT	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	AN3C4A	8.000		\$2.40	Lot # 107376 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$2.40

12.0 AN4C13A-BOLT	INVENTORY ITEM
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DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2008	SAUV02: Sauve, Amy	AN4C13A	16.000		\$11.37	Lot # 106785 Qty. 16
Subtotal:		QTD:	0	CTD:	16	\$11.37